

**karuun®**

**surface manual - lacquering**

# **surface steps - finishing**

## **material preparation**

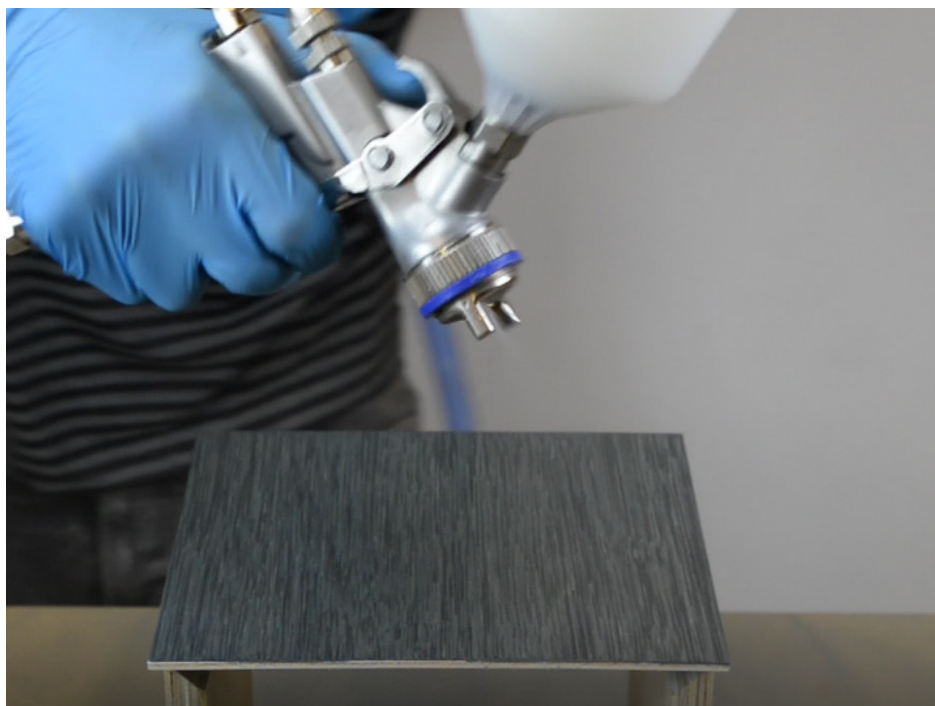
1. see „karuun\_surface\_manual\_brushing\_sanding\_01“
2. see „karuun\_surface\_manual\_finishing\_staining\_01“

## **b) process steps - lacquering (clear coat)**

1. first spraying lacquer: 20 - 40 % thinning for open pore
2. minimum hand sanding: grit 1000 - 2000
3. air blowing: 20 cm distance, 8 bar
4. second spraying lacquer: 20 - 40 % thinning for open pore

# detailed steps - lacquering

## 1. first spraying lacquer: 20 - 40 % thinning for open pore



## Lacquer examples\*:



**Zweihorn Crystallit  
2K- PUR CL0**

- spray lacquer at around 70° angle
- distance around 20 cm

**\*use lacquer which is not yellowing the material (no wet effect)**

# **detailed steps - lacquering**

## **2. minimum hand sanding: grit 1000 - 2000**



- gently sanding by hand**
- be aware of not sanding off to much**

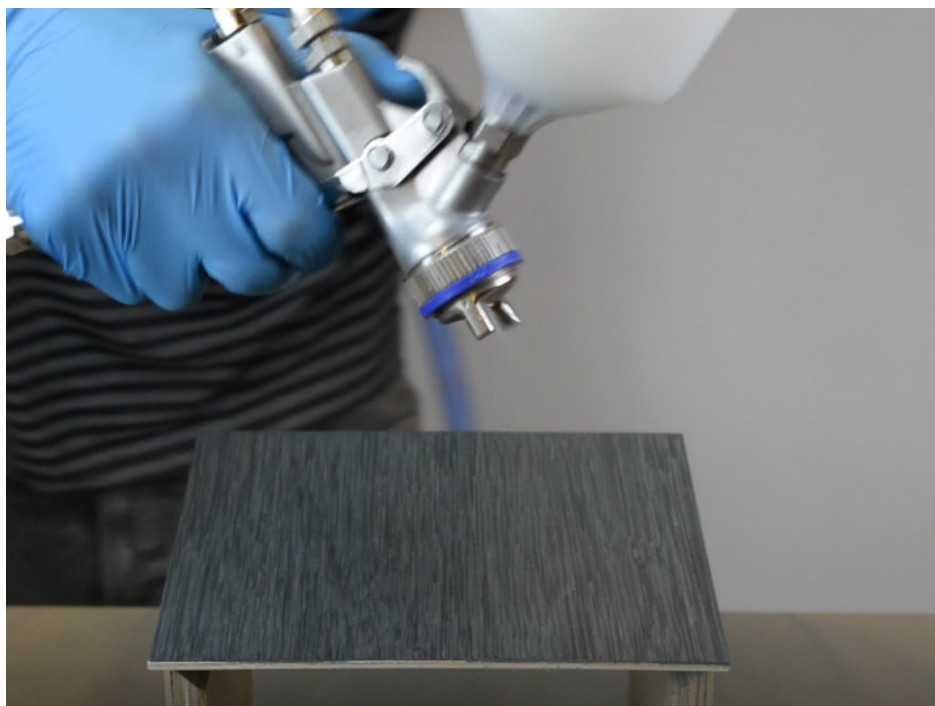
# detailed steps - lacquering

## 3. air blowing: 20 cm distance, 8 bar



# detailed steps - lacquering

## 4. second spraying lacquer: 20 - 40 % thinning for open pore



### Lacquer examples\*:



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